	(3)		Recei	ving Rep	ort					
i,	Da	ate: $\frac{2}{3}$	Dart P/O:							
	Sı	upplier: AM								
÷	Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Cr	w s Q	elease Note A Jaybill Attache hipment Com C6 Inspection Jork Order	ed: You	es No es No es No				
	Part Number	Description	Quantity Ordered	Quantity Received	Quantity * Returned	Quantity Short	Comments			
				71111	ř					
t	Production/Adı Date Received/Cost Initial	13/3/20	Initials	of receiver ((if shipment	OK) Level 1				
		asing\approved purch\REC	REPORT Revi	D						

Purchase Order Receipt Listing

Thursday, March 21, 2013 10:22:08 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19377 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt		\$52.21		i	\$83.91		160.0000	0.0000	\$136.13	00000
MRB Qty/ MRB Reject Qty		0	0		0		antity: U/M):	antity:	Value:	antity:
Inspected Qty/ Rejected Qty (PO U/M)		0.0000	0.0000		0.0000		Total Received Quantity: Total Oty to Inspect (PO I/M):	Total Reject Quantity:	Total Receipt Value:	Total Balance Due Quantify:
Cost Per Unit/ Recv Value		\$0.65	\$52.21		\$1.05		T Total C			Tota
Recv Oty (PO U/M)		80.0000			80.0000					
Recv Date/ Recv Emp		3/21/2013	DES102		3/21/2013 DESJ02					
Required Date Required Qty		3/21/2013 3/21/2013	80.0000		3/21/2013 3/21/2013 80.0000 DESJ02					
PO U/M / Stock U/M	Campi Steel	00W.1 f	E 1.00 f		Ç., Ç.,					
Project ID Reference/ Description/ Cert Std	VC-CAM002 C	M6061T6A1.000W.1 f 25	6061T6 ANGLE 1.00 f x 1.00 x .125W	125006/98684	D6203P Angle 6061T6 1.5x1.5x125	125006/98684				
Line Pl Nbr/ Insp Req	lor Name		No		2 No					
Purchase Order ID/ Curr Type	VendorID\Vendor Name	PO19377	CAD							

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS STEEL AND SPECIALTY METALS DISTRIBUTOR BON DE LIVRAISON PACKING SLIP COMPINADE REMARQUES / REMAR OFFICE DATE TERR. MONTRÉAL: 514336-4248 FAX: 514336-4246 ONTARIO : 1 800 667-4248 FAX: 1 866 456-4242 SHUL SE THE 1270 ABERDEEN STREET ERMES / TERMS EXPÉDIEZ À / SHIP TO: DART AEROSPACE LTD TÉLÉPHONE: 450 377-4248 450 377-5696 HAMINESBURY, DWINKID KEN 1K7 FX: EXPEDIE PAR / SHIP VIA 30 3. A. EQUIP-CUI LIFT VEND. / SALESM. | CODE CLIENT / CUST. CODE 613-632-1053 935, boul. du Havre Valleyfield (Québec) J6S 5L1 1270 ABERDEEN STREET DART PEROSPACE LTD VENDU À / SOLD TO: VOTRE Nº DE COMMANDE / YOUR RO Nº 80005-029-219 MP HOMKESBURY, KEA JK7 DMTARIO PD19377

T. M. d. Mark Conf. C.	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	UPPER	LEGG40	ा अंध नामान्ड		Ť	1818		.003
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CODE BE-PRODUIT PRODUCT CODE	ORDERED	EXPEDIE SHIPPED	DESCRIPTION		POIDS WEIGHT	PRIX	PAR *	MONTANT	
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7 AM 1221 218	000	14.00	A. MOLE 1 1/2 X 1 1/2 X 1/8	Ç	AG. GIG				
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	3								
Littles de mesure: CLB Gent livres CPI Centpleds • Unité l'Aprils of messyre: CLB Hundred pounds • CPI Hundred feet • Unit	pounds . CPI Centpleds . L	₫.	Pled • PC Pled carré Foot • PC Squere foot	POIDS TOTAL	100		3.2		
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TOTAL

On a du Savoir " FER "

212686

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20/03/13

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21703/13 DATE DE LIVRAISON DELIVERY DATE

PAGE N°

HIS ENTRAINE DES FRAIS DE 2% PAR MOIS (24% PAR ANNÉE) DUIL ACCEPTE DE PAVER : • TOUT DÉPAUT DESCOUTEH L'UNICOU Névête de l'écret du l'écret du l'écret du l'écret du l'écret du l'écret de l'écret de

PAR BY

Nº ENR. TPS / GST REG. Nº R 135 534 717 . Nº ENR. TVQ / QST REG. Nº 1 015 688 543

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

T.V.Q. / T.V.H. Q.S.T. / H.S.T. T.P.S. G.S.T.

SOUS-TOTAL

SUB TOTAL

sapa

Test de dureté Rockwell **Rockwell Hardness Test**

Client / Customer:

Adresse / Address :

commande Sapa / Sapa order #:

2091204

bon de commande / Purchase order # : CA-38517

de matrice / Die # : MS 9611

Description: 1.5X1.5X1/8 IN.ANGLE RD.FT

Alliage & trempage / Alloy & temper:

6061 T6

Longueur / Lenght: 60% mm

Contrôle / Control #: 77882-1

Coulée / Cast # : 55154

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness: 90 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition :

	\$1	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0.20 - 0.60	0.35 Max	0.10 Max	0,10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6 0 05	0.60 - 0.90	0.35 Mgx	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0.10 Max	0.10 Max
4005A	0,66-0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0,03 Max	0.05 Max	0,05 Max
6 061	0,40 - 0,80	0.70 Max	0.15 - 0,40	0,15 Max	0.80 - 1.20	D.04 - 0.35		: 0.15 Max
6351	0.7 - 1.3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80		0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-08 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-08 except for section 8.2 (number of specimen).

Sincèrement vôtre,

Yours truly.

date: 2012-10-15

Gilles Pelletier l'echnicien de la qualité

Quality technician

Test de dureté Rockwell **Rockwell Hardness Test**

Client / Customer :

Adresse / Address:

commande Sapa / Sapa order # : 2091204

bon de commande / Purchase order #: CA-38517

de matrice / Die # :

MS 9605

Description: 1"x1"x 1/8"STRUCT.ANGLE

Alliage & trempage / Alloy & temper:

6061 T6

Longueur / Lenght: 60% mm

Contrôle / Control # : 77883-1

Coulée / Cast # : 55025

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness: 92 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

SI	Fe	Cu	Mari	Mg	Cr	7n	77
0.20 - 0.60	0.35 Max	0,10 Max	0.10 Max	1			0.10 Max
0.60 - 0.90	0.35 Max	0,10 Max	0.10 Max				
0.66-0,74	0.14 - 0.28	0,08 - 0,16					0,10 Max
0.40 - 0.80	0.70 Max	0,15 - 0,40					0,05 Max
0.7 - 1.3	0,5 Max	0.10 Max		1:		7	0,15 Max 0,20 Max
	0.20 - 0.60 0.60 - 0.90 0.66 - 0.74 0.40 - 0.80	0.20 - 0.60 0.35 Max 0.60 - 0.90 0.35 Max 0.66 - 0.74 0.14 - 0.28 0.40 - 0.80 0.70 Max	0.20 - 0.60 0.35 Max 0.10 Max 0.60 - 0.90 0.35 Max 0.10 Max 0.66 - 0.74 0.14 - 0.28 0.08 - 0.16 0.40 - 0.80 0.70 Max 0.15 - 0.40	0.20 - 0.60 0.35 Max 0.10 Max 0.10 Max 0.60 - 0.90 0.35 Max 0.10 Max 0.10 Max 0.66 - 0.74 0.14 - 0.28 0.08 - 0.16 0.18 - 0.26 0.40 - 0.80 0.70 Max 0.15 - 0.40 0.15 Max	0.20 - 0.60	0.20 - 0.60	0.20 - 0.60 0.35 Max 0.10 Max 0.10 Max 0.45 - 0.90 0.10 Max 0.10 Max 0.60 - 0.90 0.35 Max 0.10 Max 0.10 Max 0.40 - 0.60 0.10 Max 0.10 Max 0.66 - 0.74 0.14 - 0.28 0.08 - 0.16 0.18 - 0.26 0.46 - 0.54 0.03 Max 0.05 Max 0.40 - 0.80 0.70 Max 0.15 - 0.40 0.15 Max 0.80 - 1.20 0.04 - 0.35 0.25 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM 8-221-08 excepté pour la section 8.2 (nombre de spécimen) .

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-08 except for section 8.2 (number of specimen).

Sincèrement vôtre,

Yours truly,

date: 2012-10-11

Gilles Pelletier Technicien de la qualité Quality technician



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19377

Purchase Order Date 3/19/13 PO Print Date 3/20/13

Page Number 1 of 1

Order From:

CAMPI STEEL 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA

VC-CAM002

Contact Name

Vendor Phone

800 667 4248

Vendor Fax

450 377 5696

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms Currency

FOB

Chantal Lavoie

10127-2607 Net 30

CAD

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA



Line Nbr Reference Description/ Req Date/ Req Qty/ Ship Method **Unit Price** Extended Mfg ID **Revision ID** Taxable Unit of Measure Price Vendor Part Number M6061T6A1.000W.125 6061T6 ANGLE 1.00 x 3/21/13 80.00 Yours ppd \$0.6662 \$53.30 1.00 x .125W Yes f

Special Inst:

MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE

AS PER AMS-QQ-A-200/8

D6203P

Angle 6061T6 1.5x1.5 :125

3/21/13

Yes

80.00

Yours ppd

\$1.0708

\$85.66

Special last:

ASPER DWG D6203 REV. A

B98684

MATERIAL: 6061-T6/T6510/T6511

ALUMINUM ANGLE AS PER AMS-QQ-A-200/8

PO Total:

\$138.96

MATERIAL CERTIFICATION REQ'D UPON DELIVERY

No substitution or deviation without consent.

Certificate of Conformity of Material Certification required / YES NO

Change Nbr:

Change Date: 3/20/13